



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

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Drawing Press -hydraulic-

Stock number **7-27921**
Make **AP&T**
Model **ZF-25000-50/27MB**

Control **PLC SIEMENS S7**

Year of **2000**

Condition

New in 2000

Press forces:
total force (nominal) 2500 to

Press Table:
clamping surface width 5000 mm
clamping surface depth 2700 mm
number of grooves 14
distance between grooves 300 mm
distance between ejector holes 150 mm
moving bolster yes

Press Design

frame design

H-frame

Press forces

total force (nominal)

2500 to

Press Table

clamping surface (left-right)
clamping surface (front-back)
number of T-slots
distance between T-slots
distance between ejector holes
moving bolster

5000 mm
2700 mm
14
300 mm
150 mm
yes

Ram

ram force
clamping surface (left-right)

2500 to
5000 mm





clamping surface (front-back)	2700 mm
stroke	1700 mm
restoring force of ram	150 to
ram ejectors	yes
- ejector stroke	250 mm
- ejector force	250 to

Tool Assembly Dimensions

daylight max.	2300 mm
distance between columns (H-frame)	5000 mm
Free passage between side columns (width)	1650 mm

Die Cushion (table cushion)

force of cushion	800 to
stroke	400 mm
clamping surface (left-right)	4200 mm
clamping surface (front-back)	1900 mm
working principle	hydraulic

Die Cushion (table cushion)

force of cushion	250 to
stroke	250 mm
clamping surface (left-right)	3800 mm
clamping surface (front-back)	1900 mm
working principle	hydraulic

Electrical specifications

total power consumption	587 kW
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Dimensions / weights

total weight approx.	370000 kg
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Attachments for Presses

light barrier	yes
acc. to actual accident protection regulation	yes
hydraulic overload protection	yes

Technical description

- Cushion in table with 800 ton and 400 mm stroke.
- Cushion in ram with 250 to. and 250 mm stroke.
- Stroke shock absorber 4 x 300 ton and 20 mm stroke.
- Adjustment of shock absorbers max. 600 mm.
- Max. speed of ram (down). = 400 mm/ sec.
- Max. press-speed = 34 mm/sec.
- Max. working-speed = 20 mm/sec.- 180mm/sec.



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- Max. speed of ram (up). = 345 mm/sec.



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