



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

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Bed Type Milling Machine - Vert.

Stock number **7-28653**
Make **DROOP & REIN**
Model **LFASL 2000 L 30 kc**

Control **CNC controls FIDIA CNC 10**

Year of **1983**
Constitution 



basic design

basic design

bed type

Working Range -milling-

x-axis travel	4000 mm
y-axis travel	2100 mm
z-axis travel	1400 mm
w-axis travel	350 mm

Table

clamping surface (left-right)	5800 mm
clamping surface (front-back)	2000 mm
workpiece load (max)	20000 kg

working spindle / head

spindle type	vertical
spindle revolutions (min)	50 /min
spindle revolutions (max)	3800 /min
number of gears	4
spindle diameter	140 mm
taper fixture	ISO SK 50
drive power (max)	34 kW
max. distance spindle ... clamping surface	1800 mm

Axis drives

feed velocity (min)	5 mm/ min
feed velocity (max)	3000 mm/ min
feed velocity w (min)	5 mm/ min



feed velocity w (max)	600 mm/ min
rapid traverse x	6000 mm/ min
rapid traverse y	6000 mm/ min
rapid traverse z	4000 mm/ min
rapid traverse w	600 mm/ min

Electrical specifications

mains voltage	380 V
mains frequency	50 Hz

Dimensions / weights

space requirements length	14200 mm
space requirements width	7000 mm
total height	5800 mm
total weight approx.	92000 kg

attachments

autom. tool clamping	yes
guideway covers	yes
coolant unit	yes
central lubrication system	yes

Technical description

- feed motors INDRAMAT DC.
 - milling motor SIEMENS DC.
 - sleeve diameter 230 mm.
 - hydraulic counterweight in Z.
 - Droop & Rein copy milling unit. Total table length 8500 mm.
- Milling table 5800 mm length.



Data / Pictures

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