



Punching press -mechanical-

Stock number **7-36932**
 Make **ROSS**
 Model **315 R1 M2S8**
 Control **PLC SIEMENS S5**
 Year of **1994**
 Constitution ★★★★★★★★☆☆



Press Design

openings in uprights yes

Press forces

total force (nominal) 315 to

Press Table

clamping surface (left-right) 1600 mm
 clamping surface (front-back) 1200 mm

Ram

clamping surface (left-right) 1660 mm
 clamping surface (front-back) 1100 mm
 stroke 250 mm
 number of strokes max 54 /min

ram (mechan. press)

ram adjustment 110 mm

Tool Assembly Dimensions

shut height (stroke down, adjustment up) 600 mm
 distance between columns (H-frame) 1743 mm
 Free passage between side columns (width) 900 mm

Electrical specifications

mains voltage 380 V
 mains frequency 50 Hz

Dimensions / weights

space requirements length 2600 mm
 space requirements width 2400 mm
 total height 5800 mm



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total weight approx.

44500 kg

Description of condition

THIS PRESS HAD A COMPLETE REVISION IN 2005 AND REALLY IS IN TOP CONDITION.

Technical description

Modern mechanical double column blanking press with modern DIMECO CNC feed equipment

- Width 210mm

- Thickness 0,5 - 1,5mm

- This ROSS can be erected at ground level and does not require any foundation cavity

- distance between columns = 1743 mm.

- distance between oil sumps = 1497 mm.

- distance between guides = 1743 mm.



Data / Pictures

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