



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

Heinz-Nixdorf-Str. 2
D-74172 Neckarsulm
+49-(0)7132-999 360

info@goedicke.com
www.goedicke.com

Punching press -mechanical-

Stock number **7-36208**
Make **KAISER**
Model **KSTU 4000-30-6RK**
Control **PLC SIEMENS S7 300**
Year of **2004**
Constitution 



Press Design

frame design	H-frame
openings in uprights	yes
opening in table	yes

Press forces

total force (nominal)	400 to
-----------------------	--------

Press Table

clamping surface (left-right)	3000 mm
clamping surface (front-back)	1400 mm
rectangular breakthrough (width)	2200 mm
rectangular breakthrough (front-back)	400 mm

Ram

clamping surface (left-right)	3000 mm
clamping surface (front-back)	1250 mm

ram (mechan. press)

ram adjustment	200 mm
stroke min.	50 mm
stroke max.	300 mm
number of strokes min	10 /min
number of strokes max	80 /min
hydraulic overload protection	yes

Tool Assembly Dimensions

shut height (stroke down, adjustment up)	800 mm
distance between columns (H-frame)	3020 mm
Free passage between side columns (width)	1010 mm



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

Heinz-Nixdorf-Str. 2
D-74172 Neckarsulm
+49-(0)7132-999 360

info@goedicke.com
www.goedicke.com

Decoiler

design	single coil
sheet width max	800 mm
max. weight of coil	5 to
max. diameter of coil	1500 mm
min. internal diameter of coil	470 mm

Feeders

feeder: type	roll feeder
sheet width max	800 mm
sheet thickness max	5 mm
feeding step min.	1 mm
feeding step max.	9999 mm

leveler unit

sheet width max	800 mm
sheet thickness max	5 mm
sheet thickness (min)	0.6 mm
number of leveler rolls	9
diameter of leveler rolls	65 mm
diameter of feed rolls	120 mm
feed velocity min.	0 m/min
feed velocity max.	30 m/min

Electrical specifications

total power consumption	75 kW
mains power supply	272 kVA
mains voltage	400 V
mains frequency	50 Hz

Dimensions / weights

height above floor level	6000 mm
--------------------------	---------

Dimensions / weights

space requirements length	11000 mm
space requirements width	3100 mm
total height	6550 mm
total weight approx.	110000 kg

Attachments for Presses

light barrier	yes
acc. to actual accident protection regulation	yes



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

Heinz-Nixdorf-Str. 2
D-74172 Neckarsulm
+49-(0)7132-999 360

info@goedicke.com
www.goedicke.com

hydraulic overload protection	yes
feeder: type	roll feeder
decoiler	yes
leveler unit	yes
operating panel	yes

Description of condition

VIDEO AVAILABLE - Please watch on <https://www.youtube.com/watch?v=jO2zD5hfBok>

Technical description

TOP MINT CONDITION HIGH PERFORMING LINK DRIVE MECHANICAL PUNCHING & METALFORMING DRAWING PRESS WITH DECOILER, STRAIGHTENER AND FEEDER FOR PROGRESSIVE TOOLS.

- Decoiler with hydraulic clamping device,
- Conveyor feeder with mechanical height adjustment +/- 150mm inlet height adjustment.
- Loop radius 1750 mm
- Ultrasonic control, Monitoring system of conveyor with coil loop control & coil end control.
- Motor driven leveller with roller frame adjustment, pull-in aid with driven press-on arm, workstation and manual lateral sheet guidance conduct.
- oil spray unit for sheet
- tool change beams
- scrap conveyor

THIS EQUIPMENT HAS WORKED VERY LITTLE AND IS IN MINT CONDITION !!



Data / Pictures

Get technical data and pictures via WhatsApp now!



Data / Pictures

Get technical data and pictures via WhatsApp now!

