



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

Heinz-Nixdorf-Str. 2
D-74172 Neckarsulm
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Planer Type Machining Center

Stock number **7-22048**
Make **KOLB**
Model **MACROMAT VD**
Control **CNC controls SIEMENS
SINUMERIK 880 M**

Year of **1992**

Condition



basic design

basic design

portal type

Working Range -milling-

x-axis travel	14000 mm
y-axis travel	4500 mm
z-axis travel	1000 mm
w-axis travel	1500 mm
Number of controlled axes	6

Portal / Bridge

distance between columns	3840 mm
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Table

clamping surface (left-right)	6000 mm
clamping surface (front-back)	3000 mm
workpiece load (max)	60000 kg

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working spindle / head

spindle revolutions (min)	6.3 /min
spindle revolutions (max)	2500 /min
spindle diameter	150 mm
taper fixture	ISO SK 50
taper fixture	ISO SK 60
drive power (max)	75 kW



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max. distance spindle ... clamping surface 2500 mm

Axis drives

feed velocity (min) 1 mm/
min

feed velocity (max) 15000 mm/
min

rapid traverse 15000 mm/
min

rapid traverse w 2400 mm/
min

Tool magazine

number of positions 160

tool diameter max. 125 mm

- with free neighbour positions 500 mm

tool length max. 550 mm

tool weight max. 100 kg

tool changing time 30 s

Electrical specifications

mains voltage 380 V

mains frequency 50 Hz

attachments

ball spindles yes

guideway covers yes

coolant unit yes

high pressure cooling syst. (through spindle) yes

closed cabin yes

chip conveyor yes

Attachments

1 pc. straight spindle modul:

spindel Ø 150 mm, ISO-SK 50, clamping force 35000 N.

1 pc. Angle spindle modul:

spindel Ø 150 mm, ISO-SK 50, clamping force 35000 N.

1 pc. Straight spindle modul:

spindel Ø 220 mm , ISO-SK 60, clamping force 60000 N.

1 pc. Angle spindle modul:

spindel Ø 220 mm , ISO-SK 60, clamping force 60000 N.



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1 pc. 2 axle- nc- universal- modul:
power 40 kW
torque max. 2500 Nm.
Max. force of feed : 30.000 N.
Spindle speed : 6,3 - 2500 rpm.
B- axle : 360°
swivel-axle : +/- 95°.
Taper : ISO -SK 50.
Clamping force : 30.000 N.

Description of condition

The machine condition is very good.



Data / Pictures

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