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Planer Type Machining Center - Universal



Stock number	**7-39597**
Make	**WALDRICH COBURG**
Model	**MULTITEC 2500 AP**
Control	**CNC controls SIEMENS 840 D**
Year of construction	**2002**

Working Range -milling-

x-axis travel	4000	mm
y-axis travel	3500	mm
z-axis travel	1500	mm
w-axis travel	1500	mm

Portal / Bridge

distance between columns	2500	mm

Table

clamping surface (left-right)	3000	mm
clamping surface (front-back)	2000	mm
workpiece load (max)	10000	kg

working spindle / head

spindle type	vertical	
spindle revolutions (min)	5	/min
spindle revolutions (max)	6000	/min
number of gears	2	
drive power (max)	45	kW
torque (max.)	1250	Nm
max. distance spindle ... clamping surface	2500	mm

Tool magazine

number of positions	160	
tool diameter max.	135	mm
- with free neighbour positions	250	mm
tool length max.	400	mm
tool weight max.	50	kg

Dimensions / weights

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space requirements length	13000	mm
space requirements width	11300	mm
height above floor level	7350	mm
height under floor level	1500	mm

attachments

angular milling head	yes
autom. tool clamping	yes
ball spindles	yes
guideway covers	yes
coolant unit	yes
high pressure cooling syst. (through spindle)	yes
closed cabin	yes

Technical description

Planer Type Milling Center with tool changing system and one second table plate.

Data / Pictures
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