



Transfer Press -mechanical-

Stock number **7-29201**
 Make **WEINGARTEN**
 Model **GTP 32000**
 Control **PLC SIEMENS S7**
 Year of **1988**
 Constitution ★★★★★★★★☆☆



Press Design

frame design

Transfer press

Press forces

total force (nominal)

3200 to

Press Design

number of positions

7

number of tables

3

loading tables

2 x 3

distance between tools

1800 mm

Ram stroke

800 mm

number of strokes min

8 /min

number of strokes max

16 /min

number of cushions

6

Tool Assembly Dimensions

shut height (stroke down, adjustment up)

1160 mm

tool width max.

2500 mm

tool depth max.

1800 mm

Press Table

number of tables

3

loading tables

2 x 3

Press table-1

number of positions

1

Table width

1800 mm

table depth

2500 mm

Force of cushion 1

290 to

stroke max.

200 mm



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Press table-2

number of positions	3
Table width	5400 mm
table depth	2500 mm
Force of cushion 2	200 to
stroke max.	200 mm
Force of cushion 4	100 to
stroke	165 mm

Press table-3

number of positions	3
Table width	5400 mm
table depth	2500 mm
Force of cushion 5	100 to
stroke	165 mm
Force of cushion 6	100 to
stroke	165 mm
Force of cushion 7	100 to
stroke	165 mm

Ram

number of rams	3
number of tool positions (total)	7
ram adjustment	110 mm
stroke (fixed)	900 mm
number of strokes min	8 /min
number of strokes max	18 /min
ram ejectors	yes

Ram-1

ram force	800 to
number of positions	1
Ram width	1800 mm
ram depth	2400 mm
Cushion 1 in ram, force	175 to
Cushion 1 in ram, stroke	150 mm

Ram-2

ram force	1200 to
number of positions	3
Ram width	5400 mm
ram depth	2400 mm
Cushion 2 in ram, force	100 to



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stroke	150 mm
Cushion 3 in ram, force	50 to
stroke	150 mm
Cushion 4 in ram, force	50 to
stroke	150 mm

Ram-3

ram force	1200 to
number of positions	3
Ram width	5400 mm
ram depth	2400 mm
Cushion 5 in ram, force	50 to
Cushion 5 in ram, stroke	150 mm
Cushion 6 in ram, force	50 to
Cushion 6 in ram, stroke	150 mm
Cushion 7 in ram, force	50 to
Cushion 7 in ram, stroke	150 mm

Transfer System

number of tool stations	7
distance between tools	1800 mm
Inner width clamping rails closed max.	2200 mm
Inner width clamping rails closed min.	1300 mm
Inner width clamping rails open max.	3100 mm
Inner width clamping rails open min.	2200 mm

Electrical specifications

total power consumption	300 kW
mains voltage	500 V
mains frequency	50 Hz

Dimensions / weights

space requirements length	34500 mm
space requirements width	20000 mm
height above floor level	10000 mm

Attachments for Presses

acc. to actual accident protection regulation	yes
hydraulic overload protection	yes

Attachments

Blank Conveyance Device UZG 160

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Blank width 1000 - 1850 mm



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Blank length 700 - 1400 mm

Thickness 0,6 - 1,6 mm

Stacking height max 600 mm

Stacking weight max 12 tons

Description of condition

In 2001 the electrics of this machine have been retrofitted by WEINGARTEN and a SIEMENS S7 PLC has been attached to it.

The machine still is in production and can be inspected at the press shop with a prior notice of 2 working days.

Technical description

Transferpress with 2x2 Blank-Pile-Tables, Blank-Feeder, 3 Rams, 2 x 3 Changing Tables, 7 Stations (1+3+3), Distance center to center 1800 mm



Data / Pictures

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