



GOEDICKE
WERKZEUGMASCHINEN



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Transfer Press -mechanical-

Stock number **7-28617**
Make **WEINGARTEN**
Model **GTP 32000**

Control **PLC SIEMENS**

Year of **1989**

Condition



Press forces

total force (nominal) 3200 to

Press Table

clamping surface (left-right) 3000 mm
clamping surface (front-back) 2500 mm
height above floor level 600 mm
number of tables 2
moving bolster yes

Press Table

clamping surface (left-right) 4500 mm
clamping surface (front-back) 2500 mm
height above floor level 600 mm
number of tables 2
moving bolster yes

Ram

ram force 1600 to
clamping surface (left-right) 3000 mm
clamping surface (front-back) 2500 mm
autom. tool clamping device yes
ram adjustment 50 mm
stroke adjustment no
stroke 1000 mm
variable speed yes
number of strokes min 6 /min
number of strokes max 18 /min
ram ejectors yes
- ejector stroke 150 mm
- ejector force 60 to



- ejector force 60 to

Ram

ram force 1600 to
clamping surface (left-right) 4500 mm
clamping surface (front-back) 2500 mm
autom. tool clamping device yes
ram adjustment 50 mm
stroke adjustment no
stroke 1000 mm
variable speed yes
number of strokes min 6 /min
number of strokes max 18 /min
ram ejectors yes
- ejector stroke 150 mm
- ejector force 60 to
- ejector force 60 to
- ejector force 60 to

Tool Assembly Dimensions

daylight max. 1300 mm
Free passage between side columns (width) 3800 mm

Die Cushion (table cushion)

force of cushion 300 to
stroke 200 mm
clamping surface (left-right) 800 mm
clamping surface (front-back) 1870 mm
clamping surface (left-right) 800 mm
clamping surface (front-back) 1870 mm
working principle hydraulical

Die Cushion (table cushion)

force of cushion 150 to
stroke 200 mm
clamping surface (left-right) 800 mm
clamping surface (front-back) 1870 mm
clamping surface (left-right) 800 mm
clamping surface (front-back) 1870 mm
clamping surface (left-right) 800 mm
clamping surface (front-back) 1870 mm
working principle hydraulical

Transfer System



number of tool stations	5
distance between tools	1500 mm
breadth of plate min.	500 mm
width of plate max.	1800 mm
Min. strip thickness	0.6 mm
plate thickness max.	2 mm
rail adjustment	400 mm
stroke	200 mm

Electrical specifications

mains power supply	1000 kVA
mains voltage	500 V
mains frequency	50 Hz

Dimensions / weights

space requirements length	39500 mm
space requirements width	17200 mm
height above floor level	10900 mm

Description of condition

The machine as well as the blank device will be equipped completely newly electrically and electronically by SCHAEFER Control:

- all electric cabinets will be rebuilt
- SIEMENS S7 PLC
- PILZ PSS Safety PLC
- new control panels and central control panel with visualisation
- complete new cablings Profibus System

Transferpress with 2x2 Blank-Pile-Tables, Blank-feeder

2 Rams, 2x2 Changing Tables 5 Stations (distance center to center 1500 mm)

5 Die cushions, Transfer device & Removal Tape

Total length of facility Blank-feeder, Press and Removal conveyor:

Length 39.5 meters, Max width 17,2 meters, Height (Floor to upper edge headpiece 10,9 meters)

Technical description

BLANK CONVEYANCE DEVICE UZG 180

Blank width 500 - 1800 mm

Blank length 300 - 1300 mm

Thickness 0.6 - 2.0 mm

Max Blank weight 25 kgs

2 pieces Removal Stations (through adjustable suction units)



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Stacking Tables 2x2 units (Changing tables)

- Width 1650 mm

- Depth 2300 mm

4 pieces Magnetic Tape Conveyor

- Height 775 mm

- Stroke 460 mm

Max payload 8000 kgs



Data / Pictures

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