



## Coil cradle & straightener

Stock number **7-42130**  
Make **SCHULER SMG**

Control **PLC**

Year of construction **2004**

### Decoiler

|                                |             |
|--------------------------------|-------------|
| design                         | single coil |
| sheet width max                | 1050 mm     |
| sheet width (min)              | 150 mm      |
| max. weight of coil            | 22 to       |
| max. diameter of coil          | 2000 mm     |
| min. internal diameter of coil | 570 mm      |

### Feeders

|                     |             |
|---------------------|-------------|
| feeder: type        | roll feeder |
| sheet width max     | 1050 mm     |
| sheet thickness max | 150 mm      |

### leveler unit

|                                |            |
|--------------------------------|------------|
| sheet width max                | 1050 mm    |
| sheet width (min)              | 150 mm     |
| sheet thickness max            | 8 mm       |
| sheet thickness (min)          | 2.5 mm     |
| number of leveler rolls        | 8          |
| diameter of leveler rolls      | 96 mm      |
| distance between leveler rolls | 104 mm     |
| diameter of feed rolls         | 160 mm     |
| feed velocity min.             | 2 m/min    |
|                                | n          |
| feed velocity max.             | 43.5 m/min |
|                                | n          |

### Electrical specifications

|                 |       |
|-----------------|-------|
| mains voltage   | 400 V |
| mains frequency | 50 Hz |

### Technical description

Sheet metal unrolling and straightening system for thick sheet metal up to 8 mm,





**GOEDICKE**  
WERKZEUGMASCHINEN



**Goedicke Werkzeugmaschinenhandels GmbH**

Heinz-Nixdorf-Str. 2  
D-74172 Neckarsulm  
+49-(0)7132-999 360

info@goedicke.com  
www.goedicke.com

consisting of:

- LAWECO COIL LOADING CAR
- HSK-280-1050 DECOILER HASP
- SHF 8-96 / 160-1050 SHEET METAL STRAIGHTENER
- ADCH 1050-8 TRANSVERSE CUTTING UNIT

This unit does not require any BENDING PIT, because of being of short structural form .



### **Data / Pictures**

Get technical data and pictures via WhatsApp now!



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