



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

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Transfer Press -mechanical-

Stock number **7-36945**
Make **MANZONI**
Model **1250 T 2GN**

Control **PLC ALLAN BRADLEY**

Year of **2002**
Constitution ★★★★★★☆☆



Press Design

frame design	H-frame
openings in uprights	yes
opening in table	yes

Press forces

total force (nominal)	1250 to
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Press Table

clamping surface (left-right)	3350 mm
clamping surface (front-back)	1550 mm
number of T-slots	20
distance between T-slots	150 mm
height above floor level	950 mm

Ram

clamping surface (left-right)	3200 mm
clamping surface (front-back)	1550 mm
stroke	150 mm

ram (mechan. press)

ram adjustment	15 mm
number of strokes min	18 /min
number of strokes max	60 /min
hydraulic overload protection	yes

Tool Assembly Dimensions

shut height (stroke down, adjustment up)	615 mm
distance between columns (H-frame)	3450 mm
Free passage between side columns (width)	1300 mm



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Transfer System

Inner width clamping rails closed max.	1100 mm
Inner width clamping rails closed min.	400 mm

Decoiler

design	single coil
sheet width max	800 mm
sheet width (min)	150 mm
max. weight of coil	6.5 to
max. diameter of coil	1400 mm

leveler unit

sheet width max	800 mm
sheet width (min)	150 mm
sheet thickness max	2 mm
sheet thickness (min)	0.2 mm
number of leveler rolls	11
diameter of leveler rolls	45.6 mm
diameter of feed rolls	100 mm
feed velocity max.	42 m/min

Feeders

feeder: type	roll feeder
sheet width max	800 mm
sheet thickness max	2 mm
feeding step max.	3000 mm

Electrical specifications

total power consumption	175 kW
mains voltage	400 V
mains frequency	50 Hz

Dimensions / weights

height above floor level	7395 mm
total weight approx.	245000 kg

Attachments for Presses

2-hand engagement	yes
autom. tool clamping device	yes
hydraulic overload protection	yes
transfer system	yes
feeder: type	roll feeder
decoiler	yes



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leveler unit

yes

Description of condition

2 Videos under :

<https://youtu.be/flnsj4QqpUI>

<https://youtu.be/emLglj54J2w>

Technical description

EXCELLENTLY MAINTAINED 1250ton double sided Knuckle Powerpress, line with transfer device

- WITHOUT Tool changing system comprising of twin transfer car with chain driven tool transfer system

- Saronni cradle with lift, single reel, straightener with 11 rolls & Saronni feeder with oiling device. Max width 800mm & max thickness 2mm

- Transfer:

- Transfer step 200 - 450mm

- Height adjustment of transfer beam 60 - 80 - 100mm

- Width of beams in closed pos. 400 - 1100mm.

THIS PRESS HAD BEEN CAREFULLY USED AND HAD BEEN REGULARLY MAINTAINED WITHIN A REPUTED MULTINATIONAL COMPANY WHO MANUFACTURES HEAT EXCHANGE PLATES



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