



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

Heinz-Nixdorf-Str. 2
D-74172 Neckarsulm
+49-(0)7132-999 360

info@goedicke.com
www.goedicke.com

Transfer Press -mechanical-

Stock number **7-47217**
Make **FAGOR**
Model **TSE2-1000-4000-1600**

Control **PLC SIEMENS S7-1500F**

Condition ★★★★★★★★★★



Press Design

frame design	Transfer press
Drive type	mechanical
openings in uprights	yes
opening in table	yes
moving bolster	yes
number of tables	2

Press forces

total force (nominal)	1000 to
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Press Table

clamping surface (left-right)	4000 mm
clamping surface (front-back)	1600 mm
height above floor level	600 mm
autom. tool clamping device	yes

Ram

stroke	400 mm
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ram (mechan. press)

ram adjustment	300 mm
ram adjustment	100 mm
number of strokes min	8 /min
number of strokes max	50 /min
hydraulic overload protection	yes

Tool Assembly Dimensions

shut height (stroke down, adjustment up)	900 mm
shut height (stroke down, adjustment up)	766 mm
distance between columns (H-frame)	4250 mm
Free passage between side columns (width)	1800 mm
tool weight max.	20000 kg



Transfer System

Inner width clamping rails closed max.	500 mm
Inner width clamping rails open max.	1300 mm
distance between tools, stroke from	0 mm
distance between tools, stroke to	800 mm

Electrical specifications

total power consumption	200 kW
mains power supply	350 kVA
mains voltage	400 V
mains frequency	60 Hz

Dimensions / weights

space requirements length	7500 mm
space requirements width	4800 mm
height above floor level	7360 mm
height under floor level	4000 mm
total weight approx.	250000 kg

Attachments for Presses

light barrier	yes
cutting impact damping system	yes
autom. tool clamping device	yes
hydraulic overload protection	yes
transfer system	yes

Description of condition

New transfer press! Stored. Never assembled.

Complete with electronic beam transfer system, 0-800 mm transfer step and 500-1300 mm distance between transfer beams. Lifting stroke = 0-150 mm.

2 units moving bolster , T-shaped-front travel.

Maximum total tool weight: 20,000 kg, upper section: 10,000 kg.

The different specifications for the installation height result from the installation or removal of the table and ram plates. The different specifications for the ram adjustment refer to operation with or without the transfer device.

Ram weight compensation via pneumatic cylinders. Automatic pressure setting with setpoint from the tool memory.

Lubrication: Main bearings and gears are continuously lubricated by a circulating lubrication system.



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LED tool room lighting. 2 auxiliary control panels, scrap deflectors, press force measuring device, KTI vibration dampers.



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