



## Floor Type Boring Mill - Ram Type

|                      |                                        |
|----------------------|----------------------------------------|
| Stock number         | <b>7-30360</b>                         |
| Make                 | <b>SCHARMANN</b>                       |
| Model                | <b>HEAVYCUT 1.1</b>                    |
| Control              | <b>CNC controls HEIDENHAIN TNC 426</b> |
| Year of Construction | <b>1984</b>                            |
| Condition            | ★★★★★★★★★☆☆                            |



### basic design

basic design

travelling column

### Working Range -milling-

|               |         |
|---------------|---------|
| x-axis travel | 5000 mm |
| y-axis travel | 2500 mm |
| z-axis travel | 800 mm  |
| w-axis travel | 700 mm  |

### working spindle / head

|                           |           |
|---------------------------|-----------|
| spindle revolutions (min) | 2.5 /min  |
| spindle revolutions (max) | 1250 /min |
| spindle diameter          | 160 mm    |
| taper fixture             | ISO SK 50 |

### Spindle support

|        |        |
|--------|--------|
| width  | 325 mm |
| Height | 325 mm |

### Axis drives

|                     |                 |
|---------------------|-----------------|
| feed velocity (min) | 1 mm/<br>min    |
| feed velocity (max) | 6000 mm/<br>min |
| rapid traverse      | 8000 mm/<br>min |
| rapid traverse w    | 6000 mm/<br>min |

### Electrical specifications



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|                         |         |
|-------------------------|---------|
| total power consumption | 65 kW   |
| mains power supply      | 202 kVA |
| mains voltage           | 380 V   |
| mains frequency         | 50 Hz   |

### **Dimensions / weights**

|                           |          |
|---------------------------|----------|
| space requirements length | 9780 mm  |
| space requirements width  | 3730 mm  |
| total height              | 6350 mm  |
| total weight approx.      | 46500 kg |

### **attachments**

|                      |     |
|----------------------|-----|
| angular milling head | yes |
| guideway covers      | yes |
| coolant unit         | yes |
| chip conveyor        | yes |

### **Attachments**

Machine will be sold without accesories such as angles, tables, tools etc.

Inclusive 1 Vertical milling head WFK 240/550.

### **Description of condition**

This machine had a complete mechanical and electrical overhaul in 2000. New electrics, new electric cabinet, new control, motors were serviced, spindle headstock guides were overhauled and new racks fitted, as well as new pumps added on. Bedding of new bearings and spindle headstock were overhauled by Doerries + Scharmann in Moenchengladbach.



### **Data / Pictures**

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