



Blanking Line (for blank preparation)

Stock number **7-31415**
Make **MÜLLER WEINGARTEN**
Model **U 200**

Control **PLC SIEMENS S5**

Year of construction **1985**

Technical Specification

Plate thickness b.	40 kg/qmm	2 mm
Length of plate		4000 mm
sheet length min		300 mm
Width of coiling	from	600 mm
.	to	2000 mm
Coil-inside diameter		600 mm
.	to	2000 mm
Max. coil weight		30 to

Decoiler

design	single coil
sheet width max	2000 mm
sheet width (min)	600 mm

leveler unit

sheet width max	2000 mm
sheet width (min)	600 mm
number of leveler rolls	13
diameter of leveler rolls	50 mm
diameter of feed rolls	180 mm
feed velocity min.	0 m/min
	n
feed velocity max.	85 m/min
	n

Feeders

feeder: type	roll feeder
sheet width max	2000 mm
feeding step min.	50 mm





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feeding step max.

4000 mm

Electrical specifications

mains voltage

380 V

mains frequency

50 Hz

Dimensions / weights

space requirements length

38000 mm

space requirements width

10000 mm

total height

5000 mm

total weight approx.

84000 kg

Attachments

Inclusive one straight shearing unit

Description of condition

This machine was continuously overhauled within the past 10 years.

- 2003 general retrofit of the shear and exchange of bearings.
- 2006 general overhaul of straightening unit.
- Incl. Aluminium cutting and stacking device.
- Time for coilchange only 4 min.

U200 VIDEOS youtube

<https://www.youtube.com/watch?v=tFljB95A9OU>

<https://www.youtube.com/watch?v=Gz0nKBYYTtU>

<https://www.youtube.com/watch?v=AsqspF3RSNE>

<https://www.youtube.com/watch?v=ANoA6-oXliw>

<https://www.youtube.com/watch?v=mWlghSI7CFk>

<https://www.youtube.com/watch?v=S4J9BT8GjXU>

<https://www.youtube.com/watch?v=XXGV1GM9dDY>

<https://www.youtube.com/watch?v=VeJKsBLMM9c>

<https://www.youtube.com/watch?v=AhwEu0zxdW4>

Technical description



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Within 8 hours 5000 units of 4 meter blanks for sidepanels were manufactured

Max strokes 120 per minute

This line consists of:

- Coil loading device
- One sided winder/hasp
- Interslotting and extractor device
- Cropping shear
- Burr removing device
- Washing unit
- Stretcher-Leveller machine
- Supply loop
- Roll feed attachment
- Restly strip expeller
- Weld seam detector
- Electronic swivel shear +/- 30°
- Conveyor device
- 2 Stacking stations
- Scrap carriage



Data / Pictures

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