



Floor Type Boring Mill - Ram Type

Stock number	7-30360
Make	SCHARMANN
Model	HEAVYCUT 1.1
Control	CNC controls HEIDENHAIN TNC 426
Year of Construction	1984
Condition	★★★★★★★☆☆



basic design

basic design

travelling column

Working Range -milling-

x-axis travel	5000 mm
y-axis travel	2500 mm
z-axis travel	800 mm
w-axis travel	700 mm

working spindle / head

spindle revolutions (min)	2.5 /min
spindle revolutions (max)	1250 /min
spindle diameter	160 mm
taper fixture	ISO SK 50

Spindle support

width	325 mm
Height	325 mm

Axis drives

feed velocity (min)	1 mm/ min
feed velocity (max)	6000 mm/ min
rapid traverse	8000 mm/ min
rapid traverse w	6000 mm/ min

Electrical specifications



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total power consumption	65 kW
mains power supply	202 kVA
mains voltage	380 V
mains frequency	50 Hz

Dimensions / weights

space requirements length	9780 mm
space requirements width	3730 mm
total height	6350 mm
total weight approx.	46500 kg

attachments

angular milling head	yes
guideway covers	yes
coolant unit	yes
chip conveyor	yes

Attachments

Machine will be sold without accesories such as angles, tables, tools etc.

Inclusive 1 Vertical milling head WFK 240/550.

Description of condition

This machine had a complete mechanical and electrical overhaul in 2000. New electrics, new electric cabinet, new control, motors were serviced, spindle headstock guides were overhauled and new racks fitted, as well as new pumps added on. Bedding of new bearings and spindle headstock were overhauled by Doerries + Scharmann in Moenchengladbach.



Data / Pictures

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