



Spotting Press

Stock number **7-46831**
 Make **REIS**
 Model **TUS 400-250**
 Control **PLC SIEMENS SIMATIC C7**
 Year of Construction **2013**
 Constitution ★★★★★★☆☆



Press Design

frame design 4 column
 moving bolster yes

Press forces

total force (nominal) 250 to

Press Table

clamping surface (left-right) 4000 mm
 clamping surface (front-back) 3000 mm
 tool weight max. 100000 kg
 number of T-slots 12
 distance between T-slots 375 mm
 height above floor level 390 mm

Ram

clamping surface (left-right) 4000 mm
 clamping surface (front-back) 3000 mm
 number of T-slots 12
 distance between T-slots 375 mm
 stroke 2900 mm
 tool weight max. 50000 kg

ram (hydr. press)

number of main-cylinders 1
 approximation velocity max. 180 mm/s
 working velocity max. 50 mm/s
 restoring force of ram 95 to

Tool Assembly Dimensions



distance table - ram max.	2750 mm
distance between columns (H-frame)	4100 mm
Free passage between side columns (width)	1500 mm

Electrical specifications

total power consumption	62 kW
mains voltage	400 V
mains frequency	50 Hz

Dimensions / weights

space requirements length	10200 mm
space requirements width	6900 mm
total height	8850 mm
height above floor level	7930 mm
height under floor level	920 mm
total weight approx.	120000 kg

Attachments for Presses

light barrier	yes
---------------	-----

Technical description

HYDRAULIC PRESS FOR DIE SPOTTING IN 4-COLUMN DESIGN

- Moving bolster with max. 100 ton payload
- Swivel carriage with max. 50 ton payload
- Swivel area 180°
- Table area 4000 x 3000 mms
- SICK Light barrier in the swivelling area

Please note that our modern REIS TUS 400-250 is a very hard to find (pre-owned machine) being in such an exceptional beautiful condition, sparingly used and having been regularly serviced.

Here once again we wish to draw up the features of our REIS:

- 250ton RAM force and max. table payload 100 ton, whereby 50ton max. payload RAM plate.
- Table drives out from the front and the ram tilts down on the rear side until floor-level.
- Our REIS has a modern ,S 7 Control'
- Our REIS originates from a very clean and modern German Company

Videolink

<https://youtu.be/34BV4Z3Vvto>



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

Heinz-Nixdorf-Str. 2
D-74172 Neckarsulm
+49-(0)7132-999 360

info@goedicke.com
www.goedicke.com



Data / Pictures



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

Heinz-Nixdorf-Str. 2
D-74172 Neckarsulm
+49-(0)7132-999 360

info@goedicke.com
www.goedicke.com

Get technical data and pictures via WhatsApp now!





GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

Heinz-Nixdorf-Str. 2
D-74172 Neckarsulm
+49-(0)7132-999 360

info@goedicke.com
www.goedicke.com



Data / Pictures



GOEDICKE
WERKZEUGMASCHINEN



Goedicke Werkzeugmaschinenhandels GmbH

Heinz-Nixdorf-Str. 2
D-74172 Neckarsulm
+49-(0)7132-999 360

info@goedicke.com
www.goedicke.com

Get technical data and pictures via WhatsApp now!

